

CRANE National Vendors

SERVICE BULLETIN

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B4319902

431 Door Lock Bar

March 25, 1999

There was a short period of time, approximately March 1 to March 24, 1999 that the upper lock bar assembly on the Shoppertron merchandiser was not being adjusted properly. This creates the possibility for a client to open several product doors at the same time.

The following steps need to be performed on any Shoppertron merchandisers produced during this time frame.

Step 1) The flange on the upper lock bar should be reformed so that the upper edge is at a 90' angle in respect to the lock bar itself. (See figure 1)

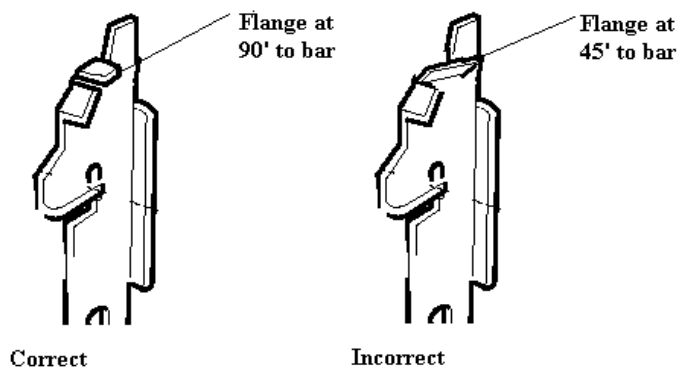


Figure1

Step 2) Set up a test vend on the merchandiser and slide a product door open to simulate a purchase; as you release the product door watch for the upper lock bar flange to release completely from the white nylon "Anti-Cheat" lever. If the lock bar flange does not release completely go on to step 3, otherwise your adjustment is complete.

Step 3) Reform the lock bar flange at a **slight** angle in order to allow for the flange to

slide free of the "Anti-Cheat" lever at the end of a vend. When done properly the base of the lock bar assembly will be resting on the bottom edge of the switch mechanism panel and the upper lock bar will be free and clear of the "Anti-Cheat" lever. (See figure 2)

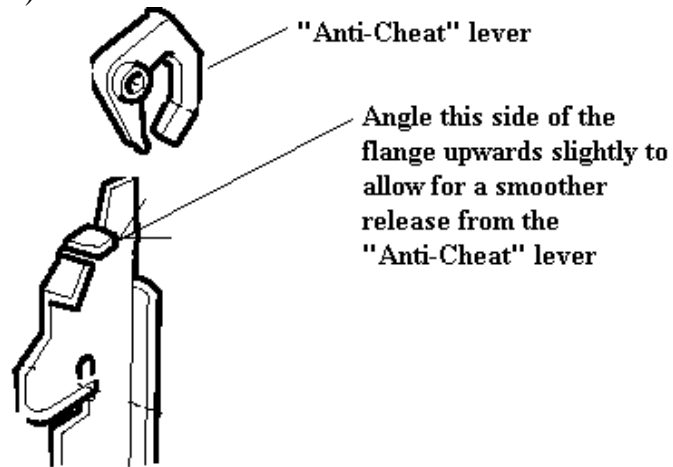


Figure 2

John Naughton
Service Department